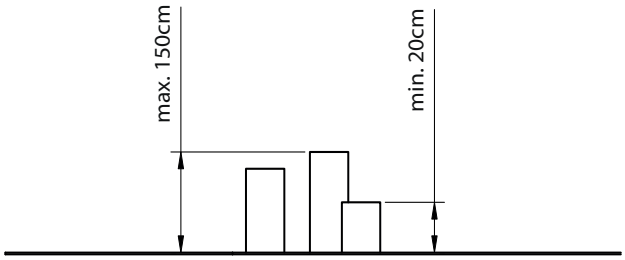
# PRODUCT SPECIFICATION

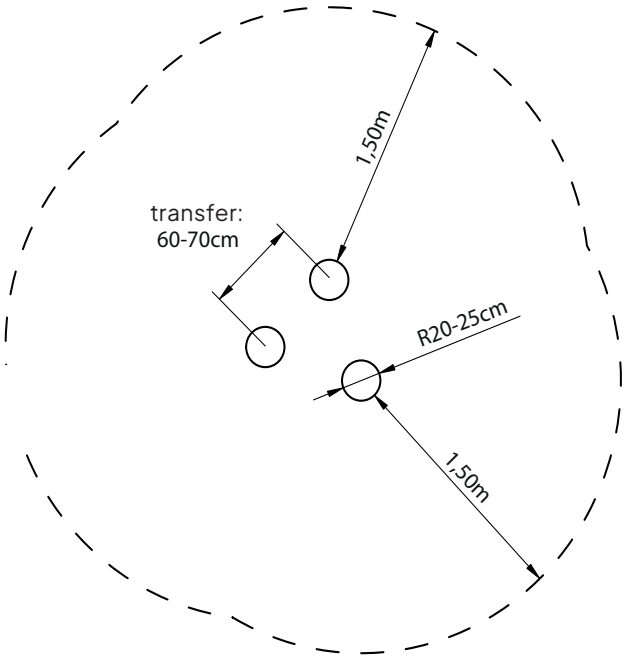
## 06-0299
## STEPPING LOGS

**PRODUCT FEATURES**
- Age: 3 to 12 years
- Dimensions per stilt: Ø 0.20 to 0.25m x (0.0 to 1.50m)
- Obstacle free space: Ø 3.25m
- Fall zone: Ø 3.25m
- Fall height: 0.20 to 1.50m
- Basic material: Robinia
- Foundation: Loose-poured concrete
- The upright is made of untreated, sapwood-free Robinia, 20/25 cm wide.
- The ends of the upright are fitted with a cross-bracing element for structural wood protection.
- Galvanized steel bolts.

**NOTE FOR INSTALLATION**
- Multiple stepping posts can be clustered together to form a balance route. The step between posts must be between 60 and 70 cm. The spacing must be at least 25 cm. The height difference between adjacent posts is a maximum of 40 cm.

The fall zones of clustered equipment are combined.




fall zones of clustered stilts are merged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## SUBSURFACE

The fall zone must have sufficient cushioning properties, based on the fall height. The cushioning surface must be at least as large as the fall zone. The cushioning properties depend on the type of surface and the applied layer thickness.

| FALL HEIGHT | SUBSURFACE | | | | | | LAYER THICKNESS |
|---|---|---|---|---|---|---|---|
| | paving | natural | grass | sand | wood chips | artificial grass | |
| up to 60cm | | | | | | | Loose material:<br>Synthetic: according to supplier's instructions |
| up to 100cm | | | | | | | Loose material:<br>Synthetic: according to supplier's instructions |
| up to 150cm | | | | | | | Loose material: 30cm<br>Synthetic: according to supplier's instructions |
| up to 200cm | | | | | | | Loose material: 30cm<br>Synthetic: according to supplier's instructions |
| up to 250cm | | | | | | | Loose material: 40cm<br>Synthetic: according to supplier's instructions |

## MAINTENANCE

The subsurface is (technically) an integral part of the playground equipment. It must meet the requirements described in the NEN-EN 1177 standard. The playground equipment manager is responsible for periodic inspection and maintenance. The subsurface must be checked monthly for contamination and wear.

Periodic maintenance of the surface depends on the type and intensity of use. A marking is placed on the playground equipment at ground level. Loose material surfaces must be filled up to this marking.



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## MAINTENANCE AND INSPECTION

The frequency of maintenance inspections depends on the type of equipment and the materials used, the intensity of use, the degree of vandalism, natural external influences, and the age of the equipment. This should be maintained and carried out accordingly by the manager/owner. (Subject to change and technical innovations.)
Before using any playground equipment, all tools and fasteners used during assembly must be removed, and all nuts and bolts must be checked and tightened to ensure the equipment's safe operation.
It is recommended to check all connections again within 2–4 weeks of first use.

## VISUAL INSPECTION

Depending on use, a weekly to monthly inspection is sufficient. Particular attention should be paid to items such as seats, suspensions, excessive wear of chains, ropes, nets, hinges, and other moving parts. Other areas requiring attention include the subsurface, sharp edges of foundations or damage caused by vandalism, and keeping the uprights free of soil, grass, and weeds.

## OPERATIONAL INSPECTION

This inspection, performed every 1 to 3 months, serves to check the general condition of the equipment, including its stability. It also includes all points of the visual inspection. Pay particular attention to areas with little or no light or air access, connection points, nuts, and bolts.

## ANNUAL MAIN INSPECTION

At least once every 12 months. This inspection is used to determine the condition of the entire play structure. It also includes all points of the visual/operational inspection. The focus is on water ingress, for example, in drying cracks in uprights installed without ground anchors. It is recommended that these uprights be exposed for inspection.

## GENERAL

Rotten or broken parts must be professionally repaired/replaced. Splinters, etc., can be sanded away. Check nets and ropes for protruding steel wires. In the case of a single break, it can be repaired with polyurethane adhesive. If multiple breaks occur, the net must be replaced. Bearings and hinges are low-maintenance; greasing them once a year with universal water-repellent grease is sufficient. Horizontal beams or trunks with recessed joints must be fitted with caps to prevent water ingress.
If an inspection reveals any hazards to general safety or serious defects, these must be remedied immediately. If this is not possible, play must be prevented by fencing or disassembly. When disassembling, properly seal and mark the foundation holes.
The aforementioned inspections and maintenance work must be carried out by qualified personnel with the necessary technical knowledge. A logbook must also be kept of what was done, when, and by whom.

**NB:** Replaced parts must meet the specified specifications. Failure to comply may void the warranty and/or certification! All our equipment may be modified in the event of changes to standards/regulations.

## GUARANTEE

Playground equipment comes with the warranty conditions below.

| MATERIALS | WARRANTY PERIOD | EXPLANATION |
|---|---|---|
| Robinia main construction | 10 years | Warranty against breakage and/or rot |
| Stainless steel parts | 15 years | Warranty against (weld) breakage and rusting |
| Galvanized steel parts | 10 years | Warranty against (weld) breakage and rusting |
| Galvanized steel fasteners | 10 years | |
| Rope materials | 5 years | |
| Bearings of swings and merry-go-rounds | 3 years | |

The standard warranty period is 10 years, 5 of which are full warranty. After 5 years, the warranty decreases by 20% annually (year 6: 80% / year 7: 60%, etc.). Labor costs for repairs are not included in the warranty.

## WARRANTY EXCLUSION

Vandalism, misuse, discoloration, cracks in wooden components due to climatic conditions, incorrect installation, and problems caused by poor or improper maintenance are excluded from the warranty.
All Playground Equipment must be maintained in accordance with our maintenance instructions. In the event of repairs, replacements must be made using original materials and carried out by suitably qualified personnel.
See also NEN-EN-1176, section 7.
Failure to comply with these guidelines will result in the warranty being excluded.


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